



Book Press (BP1) User's Guide

Thank you for purchasing the Book Press (BP1). Please read and follow the instructions in this User's Guide to get the best results from the Book Press (BP1).

What you need:

- A water-free sustainable compressed air source of 115 – 120 psi
 - This will provide approximately 8.5 tons of pressure
- A stable surface suitable to support the unit
- The unit weighs approximately 280 pounds
- The Book Press (BP1) unit

Book Block Pressure using the Book Press (BP1):

1. Place the Book Press (BP1) unit on a stable surface at the appropriate height for your operator.
2. Connect the unit to your compressed air source.
3. Place your tacked book block into the press, between the platens.
4. With both hands press the buttons on each side of the press to engage.
5. Engage the press (hold) for 30 seconds.
6. After 30 seconds release the buttons.
7. The book block is now ready for a 3 side trim.
8. Trim to your desired finished book size.
9. The book block is now ready to case-in and apply the cover.

Final Pressure Seal using the Book Press (BP1):

After completing the Cover Crimper (CC1) steps, use the Book Press (BP1) to complete the final phase of building your book.

1. Place the book (with cover) into the Book Press between the platens and apply 30 seconds of pressure.
2. Your book is ready to deliver to your customer!

Important: We encourage each customer to build test books and get comfortable and satisfied with your output before proceeding with live production runs.

For more information about the Book Press (BP1) operation contact us at www.ConvertibleSolutions.com