



Jig for Book Blocks (JG1) User's Guide

Thank you for purchasing the Jig for Book Blocks (JG1). Please read and follow the instructions in this User's Guide to get the best book block results from the Jig (JG1).

What you need:

- A stable surface suitable to support the unit
- The unit weighs approximately 11 pounds
- A Book Block Press (BP1) or similar unit
- The Jig for Book Blocks (JG1) unit

Setting up and using the Jig for Book Blocks (JG1):

1. Place the Jig (JG1) unit on a stable surface at the appropriate height for your operator
2. Remove the top/cover
3. Stack each folded sheet in the Jig with the fold in the back
4. Repeat step 3 as needed
5. After final sheet is placed, set the top/cover on top of the sheets
6. Insert the entire Jig into the Book Block Press (BP1) or similar unit
7. Compress the Jig with a minimum of 120 psi for 30 seconds
8. Remove the Jig (JG1) from the Book Block Press (BP1) or similar unit
9. Remove the sealed book block from the Jig
10. The book block is now ready to trim, be cased-in and apply the cover

Important: We encourage each customer to build test books and get comfortable and satisfied with your output before proceeding with live production runs.

For more information about the operation of the Jig for Book Blocks (JG1) visit us at www.ConvertibleSolutions.com