



866-832-0217  
www.ConvertibleSolutions.com

## Production Notes for MultiLoft® Products

Thank you for trying our family of value added MultiLoft® substrates. These substrates can be used to make an exciting selection of double thick, triple thick and quadruple thick cards! Please follow the suggested guidelines to ensure the highest quality final product.

1. Ensure the sheets are properly aligned front to back.
2. Place in your trimmer in stacks no larger than one (1) inch tall.
3. Set your trimmer to a minimum pressure of three (3) tons or 300psi (pounds per square inch).
4. We highly recommend that you affix a piece of chipboard to the bottom of the trimmer clamp to protect the cards from receiving permanent clamp bar impressions during the sealing phase. This may be achieved by simply taping the chipboard to the bottom of the clamp.
5. We recommend double trimming stacks where the second trim will cut off 1/32<sup>nd</sup> of an inch to .5 mm. This will produce a cleaner edge.
6. Using less than the recommended 300 psi may result in improperly sealed cards.

The clamp pressure on the trimmer will activate the glues and seal the substrate as you trim. Please contact us with questions.

**NOTICE** – when using MultiLoft **Soft Touch Sheets** do not print on glue side.  
Print on Soft Touch side only.